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CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

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50X1-HUM

COUNTRY	Hungary/USSR/Rumania/Bulgaria	REPORT	
SUBJECT	Hungarian Export of Machine Tools	DATE DISTR.	11 February 1954
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During the first week of March 1953, the Matyas Rakosi Works delivered to the Soviet, Rumanian, and Bulgarian receiving commissions at Csepel the following machine tools, which were shipped on Danube vessels probably to Izmail, Giurgiu, and Ruse on 3 and 4 March 1953:

1. Deliveries to the USSR.

- a. 18 pipe-thread cutting machines, 4,5, and up to 8-5/8 inches, with electric motors. Weight: 6,000 kg. each.
- b. 6 waste-sheet presses, type MHS-200, 8 mm., with 1,000 x 1,300 x 2,100 mm. pressure chamber and hydraulic pressure attachment. Total weight: 2,600 kg.
- c. 9 table sheet shears, type LL-100; thickness: up to 8 mm; cutting width: 1,235 mm; with 4.5-horsepower motors. Total weight: 2,600 kg.
- d. 5 cold circular saws for foundries. Weight: 17,300 kg.
- e. 6 table sheet shears, type WL-2,500; thickness: up to 15 mm.; cutting width: up to 2,500 mm.; with 16-horsepower electric motors. Weight: 22,100 kg.
- f. 48 automatic circular saws, type DF-1; diameter of saw: 460 mm.; thickness: 4 mm.; 4-horsepower motor. Weight: 1,680 kg.
- g. 48 automatic cylinder-boring and grinding machines. Maximum bore and grinding: 58 mm. Weight: 66 kg.
- h. 32 radial drills, type RF-5 for Whitworth- and millimeter-borings up to 80-100 mm. diameters. Capacity: 340 mm.; height: 2,110 mm.; foundation area: 1,310 x 3,400 mm.; equipped with 12-horsepower electric motor. Weight: 14,000 kg.
- i. 100 table drills, type DP 10.
- j. 56 tons of 8 m. boring pipe.
- k. 160 tons of rolled aluminum alloy sheet.
- l. 58 six-cylinder diesel truck motors (LKW).

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2. Deliveries to Rumania

- a. 3 flat milling machines, type PW-550. Weight: 1,850 kg.
- b. 6 horizontal and vertical milling machines, type VF-22. Weight: 3,900 kg.
- c. 10 flat milling machines, type UF-22. Weight: 5,700 kg.
- d. 2 radial drills, type RF-3. Weight: 5,700 kg.

3. Deliveries to Bulgaria

- a. 2 lathes, type MVE-280. Weight: 4,170 kg.
- b. 6 lathes, type E-250. Weight: 3,180 kg.
- c. 18 tons of steel castings.
- d. 9 table drills, type FP. Weight: 56 kg.
- e. 10 precision lathes, type E-1KN, each with one tool book. Weight: 670 kg.
- f. 6 precision lathes, type EU-175/1,000. Weight: 2,300 kg.
- g. 10 tons of electrodes for gas and electric welding.
- h. 80 large sewing machines with electric motors.

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